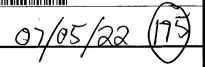
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Thursday, 2/22/2007 2:57:23 PM Kim Johnston User: **Process Sheet Drawing Name** : SPACER : CU-DAR001 Dart Helicopters Services Customer Job Number : 30809 **Estimate Number** : 10001 AIH: **Part Number** : D2213 P.O. Number S.O. No. : 416 D2213 REV B : 2/22/2007 **Drawing Number** This Issue : N/A Project Number Prsht Rev. : NA : MACHINED PARTS First Issue **Drawing Revision** AWA: : 30107 Material Previous Run Due Date : 3/20/2007 Qty: 160 Um: Written By Checked & Approved By Comment 05-10-17 JLM **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: 6061-T6 Round Bar .750" M6061T6R0750 Comment: Qty.: 1.1000 in(s)/Unit Total: 176.0000 in(s) MATERIAL:6061-16 Round Bar .750" (M6061T6R0750) Batch: M 103755 HARDINGE CNC LATHE SMALL 2.0 Comment: HARDINGE CNC LATHE SMALL 1-TURN AS PER FOLIO FA113 & DWG D2213, FOLIO REV: B DWG REV: 8 2-DEBURR AS REQUIRED 3.0 QC2 INSPECT PARTS AS THEY COME OFF MÁCHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE 175 4.0 QC8 SECOND CHECK Comment: SECOND CHECK

> Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1

HAND FINISHING1

HAND FINISHING RESOURCE #1



175

Dart Ae	rospace	Ltd		**						
W/O:			V	ORK ORDE	R CHANGES	3				
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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						QA: N	/C Closed	l:	_ Date: _	
NCR:		1	NORK OR	DER NON-CO	ONFORMAN	CE (NCR)			
		Description of NC		Corrective Ac	tion Section E		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng		Description ef Eng	Sign & Date	Section		Chief Eng	QC Inspector
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE STEP		Description of NC	Corrective Action Section B				Approval	Annrovol		
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NOTE: Date & initial all entries

Thursday, 2/22/2007 2:57:23 PM Date: Úser: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: SPACER Job Number: 30809 Part Number: D2213 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT POWDER COAT/CHEMICAL CONVERSION 6.0 QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 7.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_ FINAL INSPECTION/W/O RELEASE 8.0 QC21 Jas 23 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Ae	rospace	Lta							
W/O:			WORK ORDE	R CHANGES					
DATE	STEP	PF	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Category:	NC	R: Yes	No DQ	A :	_ Date: _	
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30809
Description: Spacer	Part Number:	D2213
Inspection Dwg: D2213 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.990	+0.010/-0.000	0.994	/			
0.750	+/-0.005	0.7475				
0.650	+/-0.005	0,653	/			
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Measured by: DIP	Audited by:	ZV	Prototype Approval:	N/A
Date: 07/05/19	Date:	01.05.19	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	05.02.17	New Issue	KJ/JLM 🔏	
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MATERIAL

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SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER